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## Iron-Catalyzed Cross-Coupling of Imidoyl Chlorides with Grignard Reagents

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## **ABSTRACT**

A general, high yielding rapid iron-catalyzed cross-coupling reaction between Grignard reagents and imidoyl chlorides is described. These reactions are typically completed within 5 min, resulting in high yields of 71–96% using 5% iron catalyst in a THF-NMP solvent mixture. Functionalized imidoyl chlorides (e.g.,  $R = CO_2Me$ ) gave excellent yields (89%).

Herein, we report a study of the first iron-catalyzed cross-coupling reactions between imidoyl chlorides and Grignard reagents. These reactions, which mainly lead to the formation of an sp<sup>2</sup>-sp<sup>3</sup> carbon—carbon bond are fast, mild, and frequently high yielding. Surprisingly, few metal-catalyzed cross-coupling reactions of imidoyl chlorides have been studied and those reported so far have used expensive Pd<sup>1</sup> or toxic Ni<sup>2</sup> catalysts. In contrast, the iron catalysts used herein are inexpensive, toxicologically benign, and easy to handle.<sup>3</sup> The iron-catalyzed cross-couplings provide an attractive means of using an amide bond as a synthon for carbon—carbon bond formation, via an intermediate imidoyl chloride (eq 1). Recently, Nadin et al. reported one example

of a metal-catalyzed imidoyl chloride cross-coupling generating an sp<sup>2</sup>-sp<sup>3</sup> bond, a Pd-catalyzed Negishi reaction. <sup>1a</sup>

In this report, we use the iron-catalyzed cross-coupling reaction to synthesize analogues of clozapine, an approved antipsychotic drug, and its metabolite *N*-desmethylclozapine.<sup>4</sup> In the initial studies, *n*-BuMgCl was added to imidoyl chloride **1** generated from the corresponding lactam<sup>5</sup> (Table 1). Both TLC and GC/MS analyses showed a completed reaction after 30 min at ambient temperature in THF, and the butyl derivative **2** was obtained in 42% yield (entry 1). Decreasing the reaction temperatures gave extended reaction

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<sup>(5)</sup> For synthesis, see Supporting Information.

Table 1. Iron-Catalyzed Cross-Coupling of Imidoyl Chloride 1

entry	R	solvent/catalyst	temp/time (min)	yield (%)a
1	<i>n</i> -Bu ( <b>2</b> )	THF/ -	rt/30	42
2	n-Bu (2)	THF/Fe(acac) <sub>3</sub>	rt/5	22
3	n-Bu (2)	THF-NMP/Fe(acac) <sub>3</sub>	rt/5	96
4	n-Bu (2)	THF-NMP	rt/30	20
5	n-Bu (2)	THF-NMP/Fe(acac) <sub>3</sub>	−78 °C/5	94
6	n-Bu (2)	$THF-NMP/FeCl_3$	rt/5	96
7	cyclohexyl (3)	THF-NMP/Fe(acac) <sub>3</sub>	rt/5	93
8	t-Bu (4)	THF-NMP/Fe(acac) <sub>3</sub>	rt/5	27
9	1,3-dioxan-2-ylethyl <b>(5</b> )	THF-NMP/Fe(acac) <sub>3</sub>	rt/5	95
10	Me (6)	THF-NMP/Fe(acac) <sub>3</sub>	rt/5	17
11	${ m Me_3SiCH_2}$	$THF-NMP/Fe(acac)_3$	rt/5	$0 \ (72)^b$
12	Ph ( <b>7</b> )	$THF-NMP/Fe(acac)_3$	rt/30	$55^c$

 $^{a}$  Isolated yields.  $^{b}$  The yield in the parentheses refers to R = Me, the desilylated product 6.  $^{c}$  With 6 equiv of the Grignard reagent.

times, and at -40 °C, no reaction was observed. Adding an iron catalyst (Fe(acac)<sub>3</sub>, 5 mol %) to the reaction mixture increased the reaction rate; at room temperature, the imidovl chloride 1 was consumed within 5 min. Disappointingly, the iron-catalyzed reaction gave a lower yield (22%) compared with the 42% yield obtained in the uncatalyzed reaction (entry 2 vs 1). However, using a THF-N-methyl-2-pyrrolidinone (NMP) solvent mixture reported by Cahiez et al.,6 an excellent isolated 96% yield of compound 2 was achieved (entry 3). Using the THF-NMP solvent mixture, iron-free reaction conditions still generated a low yield (20%) of 2 (entry 4). This confirmed the significance of the iron catalyst in the high yielding, rapid reactions. Even at -78 °C, using the previously detailed iron-catalyzed conditions, the reaction was completed within 5 min, with a 94% isolated yield (entry 5). Furthermore, the iron catalysts FeCl<sub>3</sub> and Fe(acac)<sub>3</sub> were interchangeable, with no difference in the reaction outcome observed using either catalyst at room temperature (entries 3 and 6).

The reaction between the more sterically demanding cyclohexylmagnesium chloride and imidoyl chloride **1** afforded derivative **3** in an excellent, isolated 93% yield (entry 7). Encouragingly, under standard conditions, the sterically encumbered *t*-BuMgCl still gave product **4** (entry 8), although only in low yield (27%). The functionalized Grignard reagent, (1,3-dioxan-2-yl)ethylmagnesium chloride, gave **5** in 95% yield (entry 9). Methylmagnesium chloride failed to efficiently react, giving **6** in a low yield (17%) with major recovery of starting material. Interestingly, the ((trimethylsilyl)methyl)magnesium chloride (entry 11) gave the desilylated methyl product **6** as the sole product in 72% yield. No silylated product was detected in the reaction

mixture according to GC/MS analysis. Me<sub>3</sub>SiCH<sub>2</sub>MgCl has successfully been used in iron-catalyzed cross-coupling with alkenyl triflate generating the corresponding silyl-functionalized compound.<sup>7</sup> Furthermore, adding PhMgCl to 1, creating an sp<sup>2</sup>—sp<sup>2</sup> carbon—carbon bond, gave ca. 55% yield of 7 with all the tested solvents, i.e., THF, THF—NMP, and Et<sub>2</sub>O. The lower yield compared with aliphatic reagents is explained by a competing homocoupling of the aryl Grignard reagent producing biphenyl.<sup>8</sup> No reaction took place between ethynylmagnesium bromide and 1 using the iron-catalyzed conditions developed for alkyl Grignards.

By focusing on clozapine analogues, imidoyl chlorides  $8-10^5$  reacted with *N*-methyl-piperidinylmagnesium chloride<sup>9</sup> to give azepines 11-13 in good yields (71-86%, Scheme 1).<sup>10</sup> This also showed that basic amines were compatible with the reaction conditions.

Scheme 1. Synthesis of Clozapine Analogues

The mild reaction conditions (-78 °C and 5 min reaction time, entry 5) indicated the possibility of having additional functionalities present during the reaction.<sup>11</sup> The ester derivative **14** was reacted with n-BuMgCl at -40 °C for 5 min, which resulted in selective formation of **15** in an excellent 89% yield (Scheme 2). No products from the anticipated

**Scheme 2.** Reaction between the Grignard Reagent and Ester-Functionalized Imidoyl Chloride

competing addition to the ester functionality were isolated. Running the reaction in the absence of Fe(acac)<sub>3</sub> at -10 °C gave a complex product mixture.

A Weinreb amide-functionalized imidoyl chloride 16 selectively reacted either at the imidoyl chloride or at the

Org. Lett., Vol. 8, No. 9, 2006

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Weinreb amide depending on the reaction conditions used (Scheme 3). The Fe(acac)<sub>3</sub>-catalyzed reaction gave **17** in 70%

**Scheme 3.** Selective Addition of Grignard Reagents
Discriminating between Weinreb Amide and Imidoyl Chloride
Functionalities

yield, <sup>12</sup> and the major byproduct (5%) was the demethoxylated amide **18**. <sup>13</sup> Selective addition to the Weinreb amide (**16**) was achieved in 83% yield, to afford **19**, by applying standard Grignard reaction conditions at 0 °C in THF, in the absence of the iron catalyst.

As demonstrated in Scheme 4, the iron-catalyzed reaction is not limited to cyclic compounds. Imine 21<sup>14</sup> was synthe-

Scheme 4. Synthesis of Imine 21

1) SOCI<sub>2</sub>
80 °C, 1 h
2) n-BuMgCI
Fe(acac)<sub>3</sub>
THF-NMP
0 °C, 5 min
72% yield
Major product (E:Z;7:1)

sized from amide **20** in 72% yield over two steps using standard conditions. The intermediate imidoyl chloride was concentrated at reduced pressure and used in the following cross-coupling without further purification.

In summary, we have developed a general, high yielding, rapid iron-catalyzed cross-coupling reaction between Grignard reagents and imidoyl chlorides. Under the mild reaction conditions, functionalities such as esters are unaffected. Selective additions of Grignard reagents at either the Weinreb amide or the imidoyl chloride functionality were achieved in a substrate incorporating both. Applying the herein developed conditions on a privileged core structure gave facile access to bioisosteric analogues of clozapine. In addition, the mild reaction conditions make this protocol an efficient alternative for the synthesis of imines compared to the forced conditions normally used in condensation reactions.

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Supporting Information Available: Synthetic procedures and the characterization of compounds 1–19. This material is available free of charge via the Internet at http://pubs.acs.org.

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Org. Lett., Vol. 8, No. 9, 2006